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D3535-35

Job Sheet 193559



Part No: D3535-35

Job Qty: 4 pcs

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/16/19

Job Tracking No:

Due Date: 4/22/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D3535 REV.C IPP Rev:A New Issue 07-02-15 JLM IPP Rev:B As per Rev B 07-08-31 JLM Verified
By:EC IPP REV:C 18.11.09 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		4/22/19	0.00	0.27	Waterjet - Flow		2/19/04/22
110	QC 2	4 pcs		4/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2/19/04/22
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
QC 2 - 66									
QC 2 - 64									
QC 2 - 65									
QC 2 - 5									
QC 2 - 71									
120	QC 8	4 pcs		4/22/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		

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					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	DAS 40
					QC 8 - 40	APR 23 2019 9-89
					QC 8 - 52	
					QC 8 - 23	
130 Small Fab - Brake NC - B4B	4 pcs	4/22/19	0.22 0.29	Small Fab - Brake - 1 - B4B		DAS 30 9-89 APR 23 2019
				Small Fab - Brake - 2 - B4B		
				Small Fab - Brake - 3 - B4B		
140 QC 5	4 pcs	4/22/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		DAS
				QC 5 - 68		APR 23 2019 68
				QC 5 - 9		9-89
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
150 Powdercoat - 1 Grey Sand - B4B	4 pcs	4/22/19	0.00 0.20	Powdercoat - 1 - B4B		
				Powdercoat - 2 - B4B		
				Powdercoat - 3 - B4B		
				Powdercoat - 4 - B4B		
160 QC 3	4 pcs	4/22/19	0.00 0.00	QC 3 - 10		
				QC 3 - 13		
				QC 3 - 15		
				QC 3 - 17		
				QC 3 - 18		
				QC 3 - 2		
				QC 3 - 28		
				QC 3 - 3		
				QC 3 - 30		
				QC 3 - 34		
				QC 3 - 36		
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		
				QC 3 - 59		
				QC 3 - 68		
				QC 3 - 9		DAS
				QC 3 - 40		APR 30 2019 40
				QC 3 - 19		9-89
170 Packaging 3-1 - Stock - B4B	4 pcs	4/22/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		APR 30 2019
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	4 pcs	4/22/19	0.00 0.00	QC 21 - SA - 21	APR 3 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1-Cut as per Dwg D3535 Dwg Rev: <u> C </u> Prog Rev: <u> C </u> 2-Deburr if necessary Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Form as per dwg) 1-Deburr if necessary 2-Form on Brake as per Dwg D3535 using Jigs DT8261 and DT8326. 3-Identify as D3535-35. 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 160 - (QC3- Inspect Part Finish) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S20GA	304/316 .040 Sheet	3.4000 sf (.85 ea)	100-Waterjet - Flow - 1	S159675	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M304S20GA	3	82	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order:	193559
Description: Wearshoe		Part Number:	D3535-35
Inspection Dwg: D3535 Rev: <i>EC</i>		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.000	+/-0.010	2.001	1		Viper	
1.885	+/-0.010	1.893	1		Tepr	
6.00	+/-0.030	6.00	1			
6.75	+/-0.030	6.75	1			
Ø0.188	+0.005/-0.001	Ø.187	1			
23.250	+/-0.010	23.250	1			
19.750	+/-0.010	19.750	1			
17.750	+/-0.010	17.750	1			
14.250	+/-0.010	14.250	1			
9.500	+/-0.010	9.498	1			
4.750	+/-0.010	4.749	1			
0.300	+/-0.010	.299	1			
0.300	+/-0.010	.302	1			
0.038	+/-0.010	.035	1			

Measured by: <i>ac</i>	Audited by: DAS 40 9-89	Prototype Approval:	N/A
Date: 19/04/22	Date: APR 23 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM <i>AK</i>	<i>BE</i>



Container No: S174068



Part: D3535-35

Job No: 193559

Serial No/Batch: S174068

Revision: C

Inspector:

Exp Date:

Instructions: URF16-638

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Date: 04/22/19